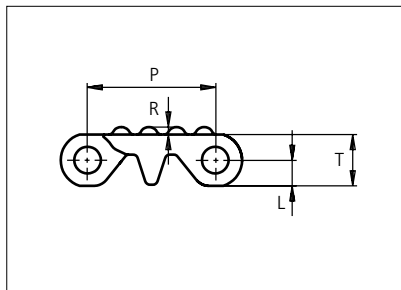




# Plastic Modular Belt

Series **uni S-MPB** Type **N**



Straight running belt  
 Nominal pitch: 25.4 mm (1.00 in)  
 Surface type: No Cling  
 Surface opening: Closed  
 Backflex radius: 23.0 mm (0.91 in)  
 Pin diameter: 5.0 mm (0.20 in)

<b>Belt material &amp; color</b>	POM-DI <b>W</b>	PE-I <b>B</b>
<b>Pin material &amp; color</b>	PP <b>W</b>	PE <b>N</b>

	mm	in		mm	in
<b>P (Nominal)</b>	25.4	1.00	<b>L</b>	5.20	0.20
<b>R</b>	1.50	0.06	<b>T</b>	10.3	0.41

Non standard material and color: See uni Material and Color Overview.

Alternative pin and lock materials: Lockpin: PBT **LG** PA6.6 **D** **N** PP **B**

\*Single Link K2000 is available with a molded indent of 38.6mm(1.52in) in both sides.

Belt width		Permissible tensile force (Belt/pin material)				Belt weight (Belt/pin material)				*Min. No. drive sprocket per shaft	Number of wear strips (Min. No.)	
		POM-DI/PP		PE-I/PE		POM-DI/PP		PE-I/PE			**Carry (pcs)	**Return (pcs)
mm	in	N	lbf	N	lbf	kg/m	lb/ft	kg/m	lb/ft			
77	3.0	1810	407	604	136	0.6	0.43	0.4	0.29	2	2	2
153	6.0	3596	808	1201	270	1.3	0.85	0.9	0.59	2	2	2
229	9.0	5383	1210	1798	404	1.9	1.28	1.3	0.88	2	2	2
305	12.0	7169	1612	2395	538	2.5	1.70	1.7	1.17	3	3	2
381	15.0	8956	2013	2992	672	3.2	2.13	2.2	1.46	3	3	2
457	18.0	10742	2415	3588	807	3.8	2.55	2.6	1.75	4	4	2
507*	20.0	11910	2677	3978	894	4.2	2.83	2.9	1.94	4	4	2
533	21.0	12529	2816	4185	941	4.4	2.97	3.0	2.04	4	4	2
609	24.0	14315	3218	4782	1075	5.1	3.40	3.5	2.33	5	5	3
685	27.0	16102	3620	5379	1209	5.7	3.82	3.9	2.62	5	5	3
761	30.0	17888	4021	5975	1343	6.3	4.25	4.3	2.92	6	6	3
837	33.0	19675	4423	6572	1477	6.9	4.67	4.8	3.21	6	6	3
913	36.0	21461	4824	7169	1612	7.6	5.09	5.2	3.50	7	7	4

Additional standard belt widths are available in steps of 76.0 mm (2.99 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

1977	77.8	46460	10444	15519	3489	16.4	11.03	11.3	7.57	14	14	7
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Additional standard belt widths are available in steps of 76.0 mm (2.99 in). Additional non-standard belt widths are available in steps of 12.7 mm (0.50 in).

2965	116.7	69678	15664	23275	5232	24.6	16.54	16.9	11.36	20	20	10
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General belt tolerance is +0/-0.4% at 23°C/73°F and 50% RH. For exact belt width contact Customer Service. Non standard belt width on request.

\*Max. Load per Drive Sprocket. Belt material: POM-DI 1100 N (247 lbf), PE 500 N (112 lbf).

\*\*Max. Spacing between wear strips, Carry: 152.0 mm (6.00 in); Return: 304.0 mm (12.00 in).

□ = Single Link



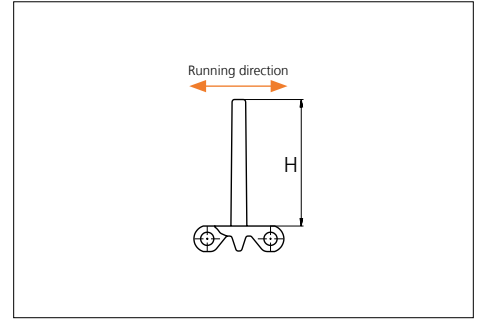
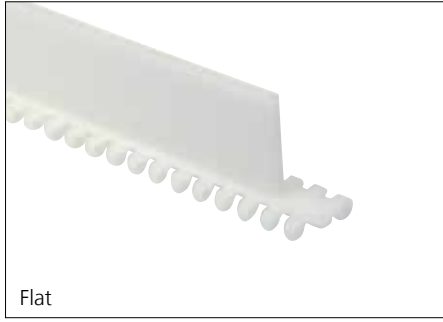
STANDARD

STRAIGHT RUNNING

PITCH 25.4 MM/1.00 IN

## Accessories

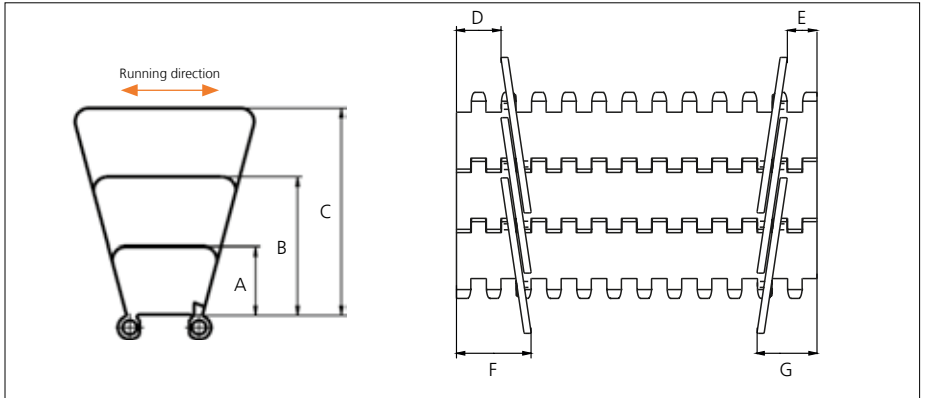
### Flight



Type	Material & color	H		Link size	Width		Indent both sides	
		mm	in		mm	in	mm	in
13% Non Stick	POM-DI <b>W</b>	76.2	3.00	K600	151.9	5.98	00.0	0.00
Flat	PP-I <b>W</b> <b>B</b> PE-I <b>N</b> <b>B</b>	50.8	2.00	K2000	506.7	19.95	25.8	1.02

## Accessories

### Side Guide




Type	Material & color	A		B		C		D		E		F		G	
		mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in
Closed	PP-I <b>W</b> <b>B</b>	25.4	1.00	50.8	2.00	76.2	3.00	18.7	0.74	12.5	0.49	31.5	1.24	25.3	1.00


Minimum indent to outside of side guide: 14.0 mm (0.55 in). Increment 6.4 mm (0.25).

Non Standard material and color: See uni Material and Color Overview.

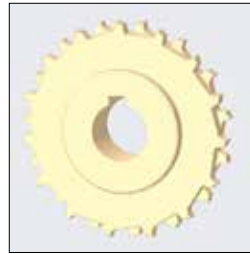
Backflex radius for Side Guide: 75.0 mm (2.95 in).

## Sprocket

No. of teeth	Bore size										Overall diameter		Pitch-diameter		Hub-diameter		Dimension A		Dimension B		Double row/Two way	Molded PA6 LG	Machined PA6 	
	Pilot bore	in		0.75		0.78		1.00		1.18														1.25
	mm	19.05	20.00	25.40	30.00	31.75	38.10	40.00	60.00	mm	in	mm	in	mm	in	mm	in	mm	in					
Z06																								
Z08																								
Z10																								
Z12																								
Z15																								
Z20																								

 Molded sprocket

 Machined sprocket



Other sprocket sizes are available upon request.

Other bore sizes on sprockets are available upon request.

Round bores are always delivered with keyway.

Max. load per sprocket shown does not take bore size into account.


Please also ensure that sufficient size shaft is chosen for corresponding load.


Width of tooth = Single row: 6.35 mm (0.25 in)

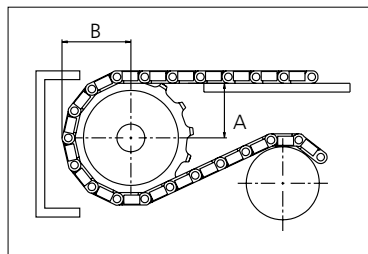
= Double row: 12.7 mm (0.50 in)

Width of One-part sprocket = Double row: 25.0 mm (0.98 in)

## uni UltraClean Two-Part Sprocket

No. of teeth	Bore size		Overall diameter		Pitch-diameter		Hub-diameter		Dimension A		Dimension B		Single row/One way	Moulded PA6 
	in	1.57												
	mm	40.0	mm	in	mm	in	mm	in	mm	in	mm	in		
Z12			98.6	3.88	98.1	3.86	80.0	3.15	42.3	1.67	54.42	2.14		
Z15			123.1	4.84	122.2	4.81	80.0	3.15	54.54	2.15	66.43	2.62		
Z20			163.8	6.44	162.4	6.39	118.0	4.65	75.08	2.96	86.53	3.41		

 Moulded uni UltraClean TwoPart Sprocket



Width of UltraClean Two-part sprocket = Single row: 44.0 mm (1.73 in)

Width of UltraClean Two-part tooth = Single row: 6.35 mm (0.25 in)

uni Retainer Rings: See uni Retainer Ring data sheet.

For correct sprocket position: See uni Assembly Instructions for uni S-MPB.

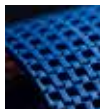
For more detailed sprocket information, contact Customer Service.



Conveyor Belts



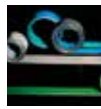
Seamless Belts



Modular Belts



Timing Belts



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